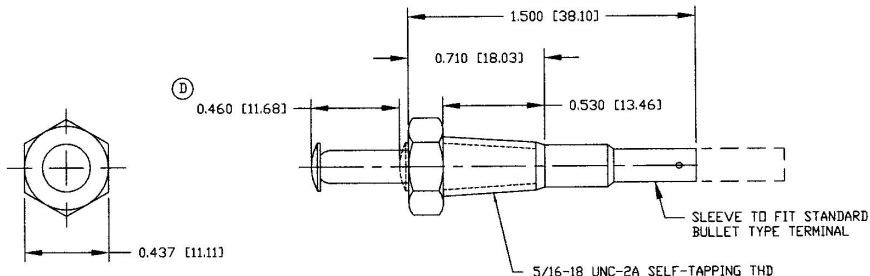


Revision Control Record

Rev.	Description of Change	ECN No.	Date
D	DIMENSION	03165	5/13/03



NOTES:

1. ALL STEEL PARTS PLATED
2. ALL DIMENSIONS ARE REFERENCE

TOLERANCES. Unless otherwise specifically noted, the following are default tolerances:

- 3-place Decimal Dimensions $\pm .02"$
- 3-place Decimal Dimensions $\pm .005"$
- Angular Dimensions ± 1.5 Deg.
- Metric: Refer to equivalent English Dimension Tolerance

>>> NOTE: All tolerances are Non-Cumulative. <<<

Dimensional Units. All dimensions are expressed in inches except those shown in brackets (xxx) are expressed in millimeters

REF. or an Asterisk () = Non-Toleranced Reference Dimension, shown for identification purposes only.

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DESIGN CONTROL. It is the responsibility of the individual using/ referencing this drawing to ensure that the noted design revision level agrees with the revision level of the Controlled Document (Master Drawing). This is a NON-CONTROLLED DOCUMENT unless otherwise specifically noted.

DO NOT SCALE - Dimensional variation may occur during printing/ reproduction.

Special Characteristics:



Critical Characteristics, relating to Safety under Regulatory Compliance



Significant Characteristic relating to Process Control (MPC)



Key Characteristics relating to Form - FB - Function as defined by Cole Hersee Company and/or the Customer

Note that the identification of any Characteristics as being "Special" does not alter the requirement that ALL specified dimensions & tolerances must be met.



Cole Hersee Co.

20 Old Colony Ave., South Boston, MA, 02127
 Phone: 617-355-2100 Web: www.colehersee.com

Description:

DOOR JAMB
SPST, MOM, NC, NG

Drawing/
 Part No.:

9251

Current Rev.

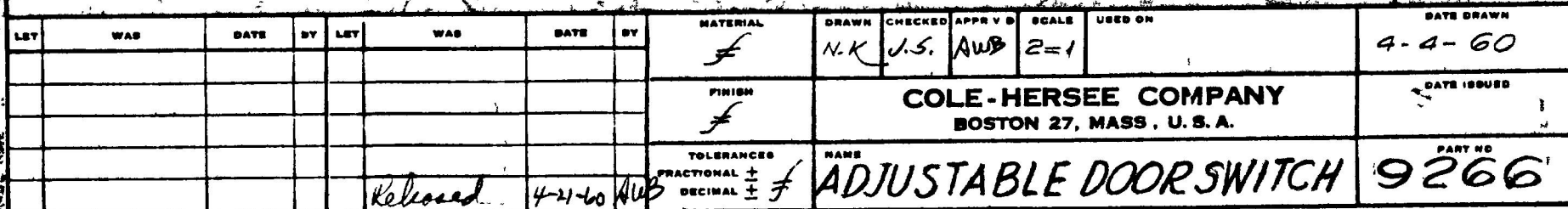
D

Used On or Ref.: Scale: **2:1** Drawn By: **PB** Date: **7/27/07** Responsible Engineer: **Pg. 1 of 1**

1971931

TO REQUIRE A 35 LB MIN.
PRESSURE TO SLIDE SLEEVE
LENGTHWISE THRU HOUSING

3/8-24 UNF-2A- SELF TAPPING THREAD
MUST EXTEND TO UNDERSIDE
OF HEAD.



91812



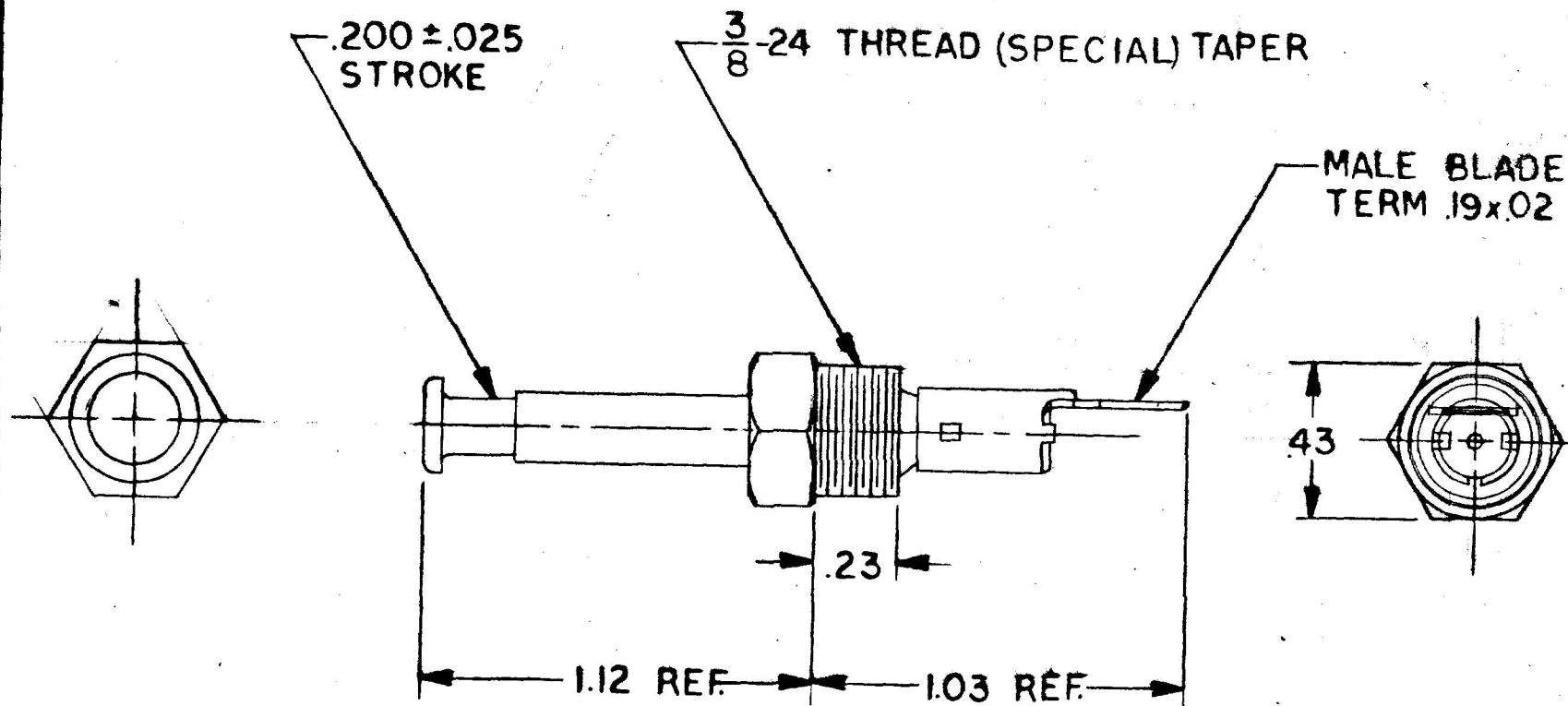
WASHER REMOVED

										DO NOT SCALE				
LET	WAS	DATE	BY	LET	WAS	DATE	BY	MATERIAL	W	EC ED	APPRV	SC LE	DATE DRAWN	
								X	MF	5/14		11	9-23-63	
								FINISH	 Cole Hersee Co. OL ON NUE SOUTH BO ON GET				DATE BLUEPRINT	
								X						
								TOLERANCES	SWITCH, MOM, NC, GND				91812	
								DECIMAL ± METRIC ±						
				H	REDRAWN	8 13 69	AK							

CH 188(4 78)

COLE-HERSEE CO.

91822



3A @ 12VDC

LET	WAS	DATE	BY	LET	WAS	DATE	BY	MATERIAL	DRAWN	CHECKED	APPR'D.	SCALE	DO NOT SCALE	
								—H—	R.B.	19 MAR 73		2x	DATE DRAWN	3-13-73
								FINISH	COLE-HERSEE COMPANY				DATE BLUEPRINT	
								—H—	BOSTON, MASS. 02127, U.S.A.					
								TOLERANCES	DOOR JAMB SWITCH				91822	
								FRACTIONAL ±						
								DECIMAL ± .01						
								ISSUED	3-22-73					

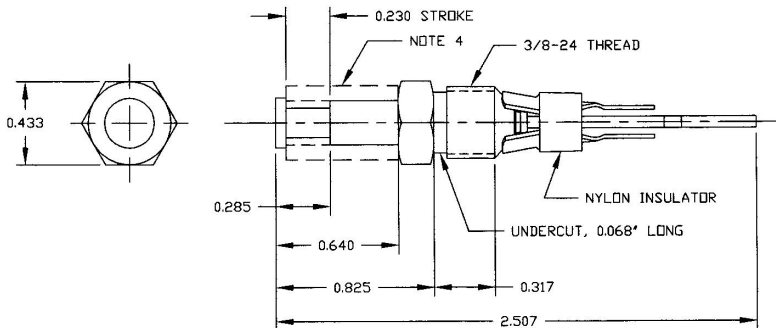
SPAULDING CO., INC. 47570

⑤ NOTES:

1. ALL DIMENSIONS ARE FOR REFERENCE ONLY
2. STEEL PARTS TREATED FOR CORROSION RESISTANCE
3. ELECTRICAL RATING: 5AMPS @ 12VDC
4. UNIT MAY BE SUPPLIED WITH FOAM RUBBER SLEEVE

Revision Control Record

Rev.	Description of Change	ECN No.	Date
B	ADD NOTES	04450	11/17/04



Tolerances: Unless otherwise specifically noted, the following are default tolerances;

- 2-place Decimal Dimensions: $\pm .02"$
- 3-place Decimal Dimensions: $\pm .005"$
- Angular Dimensions: ± 1.0 Deg.

• Metric: Refer to equivalent English Dimensional Tolerance

>>> NOTE: All tolerances are Non-Cumulative. <<<

Dimensional Units: All dimensions are expressed in inches except those shown in brackets (xxx) are expressed in millimeters

"R&T" - R. M. Anderson, Inc. is Non-Tolerance References Dimension shown for clarification purposes only.

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DO NOT SCALE: Dimensional variation may occur during printing / reproduction.

Special Characteristics:



Critical Characteristic, relating to Safety and/or Regulatory Compliance



Significant Characteristic relating to Process Control (SPC)



Key Characteristic relating to Form - Fit - Function as defined by Cole Hersee Company and/or the Customer

(Note that the Identification of any Characteristics as being "Special" does not alter the requirement that ALL specified dimensions & tolerances must be met.)



Cole Hersee Co.

20 Old Colony Ave., South Boston, MA, 02127

Phn 617-368-2100 Web: www.colehersee.com

Description:

DOOR JAMB SWITCH

Drawing / Part No.:

91823

Current Rev.

B

Used On
or Ref.:

Scale: **2:1**

Drawn By: **RB**

Date: **3/15/73**

Responsible Engineer: **NA**

Pg. 1 of 1

91843



LET	WAS	DATE	BY	LET	WAS	DATE	BY	MATERIAL	DRAWN	CHECKED	APPRV'D	SCALE	DATE DRAWN
									BL	<i>Pl</i>		1:1	4/1/91
								FINISH	 Cole Hersee Co 20 OLD COLON VENUE SOUTH BOSTON MA 01842-27				DATE BLUEPRINT
								TOLERANCES					
					ISSUED	4/2/91	AF	DECIMAL ± METRIC ±	DOOR JAMB SWITCH				91843

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